



Material - ASTM A 744 Grade CF-8

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A 744 Grade CF-8 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	2.000 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	18.000 - 21.000		
Nickel	Ni %	8.000 - 11.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	485 min.
-	-	-	Yield Strength in Mpa	205 min.
-	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	40.2 - 91.7 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
GX5CrNi19-10	BS	British	Plate, Tubes and Forging
1.4308	ISO	International	Casting
GX5CrNi19-10	ISO	International	Casting
A 743 Grade CF-8	ASTM	USA	Casting
A 743 J92600	ASTM	USA	Casting
G-X 6 CrNi 18 9	DIN	Germany	Casting
G-X 6 CrNi 18 9	SS	Sweden	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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